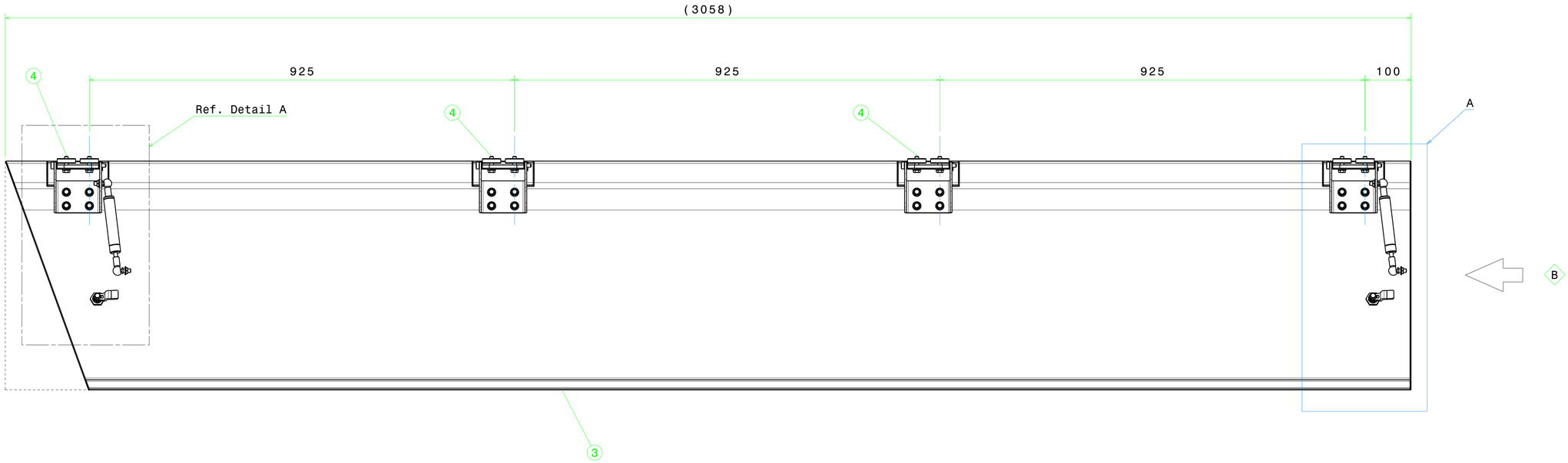
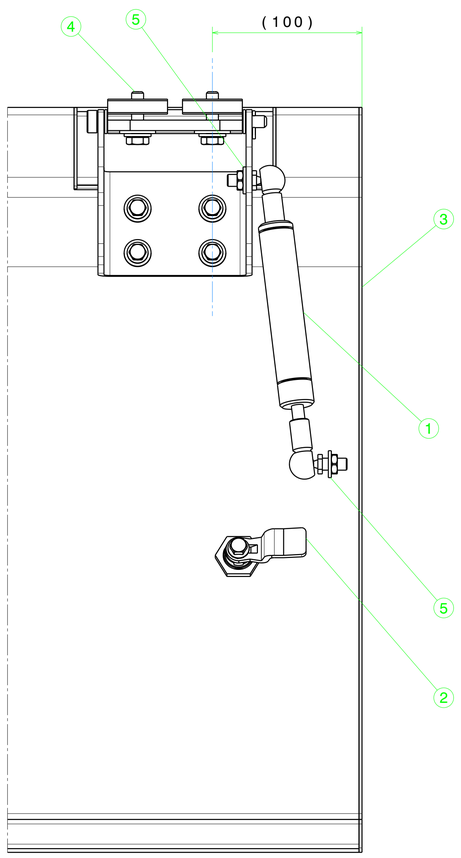
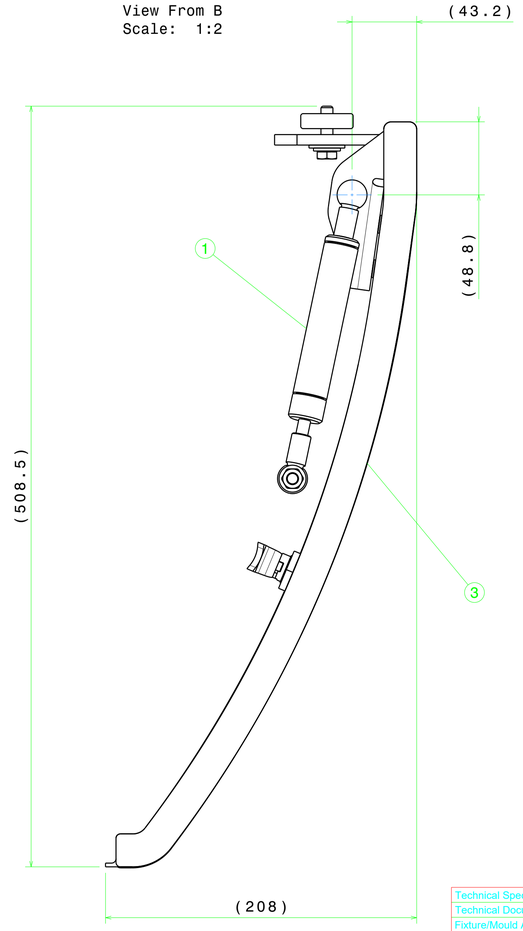


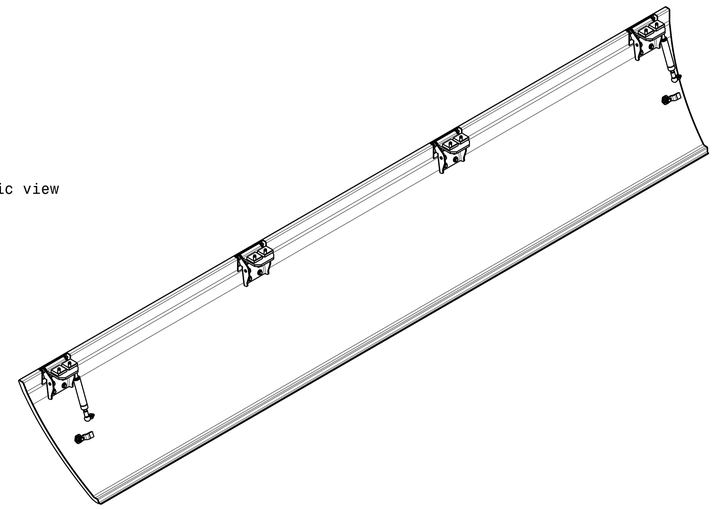
Detail A
Scale: 1:2
Typical



View From B
Scale: 1:2



Isometric view



ISO 13920 Welded Construction		
Nom. Size	Class	
	L mm	Ham
	40	1,5
	100	2,0
	<250	3,0
	<400	3,0
	<630	4,0
	<1000	6,0
	<1600	7,0
	<2000	8,0
	<4000	4,0
	<8000	5,0
	<12000	6,0
	<16000	7,0
	<20000	8,0
	>20000	9,0

ISO 2768 General Tolerances TS 12708 Steel Casting		
Nom. Size	Class	
	L mm	m ±
	2-30	0,2
	30-120	0,3
	<400	0,5
	<1000	0,8
	<2000	1,2
	<4000	2,0
	<400	1,0
	<1000	2,0
	<2000	3,0
	<4000	4,0
	<8000	5,0
	<12000	6,0
	<16000	8,0
	<20000	10,0
	>20000	12,0

ISO 13920 Welded Construction		
Nom. Size	Class	
	L mm	A ±
	2-30	1,0
	30-120	1,0
	<400	1,0
	<1000	2,0
	<2000	3,0
	<4000	4,0
	<8000	5,0
	<12000	6,0
	<16000	8,0
	<20000	10,0
	>20000	12,0

ISO 2768 General Tolerances TS 12708 Steel Casting		
Nom. Size	Class	
	L mm	Ypl.
	40	0,2
	100	0,3
	<250	0,4
	<400	0,6
	<630	0,7
	<1000	0,8
	<2000	0,4
	<4000	0,4
	<400	0,3
	30-120	0,2
	2-30	0,1
	L mm	K ±
Nom. Size	Class	
	>20000	8,0
	<20000	7,0
	<16000	6,0
	<12000	5,0
	<8000	4,0
	<4000	3,0
	<2000	2,0
	<1000	1,5
	<400	1,0
	30-120	0,5
	2-30	0,5
	L mm	E ±
Nom. Size	Class	

No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Aðýrlýk Weight (Kg)
5	ISO 10670 For M8	4	SP.03001-005JB	8.8	-	-
4	Screws-kit_Assembly	4	GZ10.21.12.22000	-	-	0,92k g
3	Welded_Assembly	1	GZ10.21.12.21000	-	-	29,91 4kg
2	Lock_LatchSouthco-E5-8016SOUTHCO - E5-32-2224-UU1	2	GZ10.21.12.20002	-	-	-
1	GS-22-90-CC-987N	2	GZ10.21.12.20001	-	-	0,068 kg
						32,3

Technical Specifications						
Technical Document						
Fixture/Mould Asset ID.						
Coating/Heat Tre./Roughness		01	BOM and Graphical update	16/01/2024	A.Türkmen	
Paint/Color		Modf. No	Modification Description	Date	Sign	

ISO 21920-1 ISO 8015 ISO 2553 General Tol. ISO 2768 f m H K
EN 15085-2 Certification Level CL1 CL2 CL3 Weld Pro. ISO 13920 A B E F
Cast Steel ISO 12708 Lm2 Lr2 Sm2 Sr2

Approved	L.Giovinazzo	01/03/2023	Scale 1:5
Checked	M.Borlo	01/03/2023	
Prepared	M.Cojocaru	01/03/2023	

TYP

Movable_Trim_Assembly

-

TÜRASAS
Turkish Railway Vehicles Industry Inc.

GZ10.21.12.20000

Date:01/03/2023 Sheet : 1/1 Size:A1 Rev: 01

Reproduction, dissemination or use of this document or its all contents in any form without the prior written permission of TÜRASAS, is prohibited. Offenders will be liable for the payment of damages. All rights reserved in the event of the grant of a patent, utility model or ornamental design registration.